

***Fabrication and application of 3D
force sensors based on piezoelectric
and piezoresistive effects***

János Radó

MTA EK MFA MEMS laboratory

First semester

Supervisor: Csikósné Papp Andrea Edit

Introduction

3 part of my work

- Piezoresistive 3D force sensors***
- Piezoelectric ZnO nano-rods***
- Piezoelectric AlN thin films***

Piezoresistive 3D force sensors

Applications

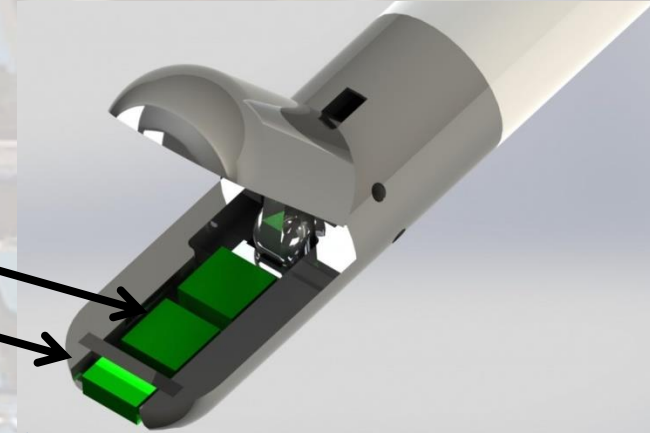
- Integration in a surgery robot's laparoscope***
- Integration in a vehicle tyre***

Piezoresistive 3D force sensors - Integration in a laparoscopic tool

Means

Measurement and online feed-back of

- gripping force inside the tweezer head*
- tactile sensing at the tip of the tool*



Piezoresistive 3D force sensors - Integration in a laparoscopic tool

3D force sensor chip

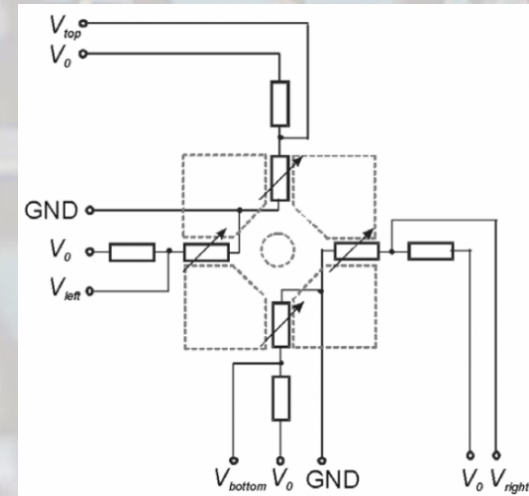
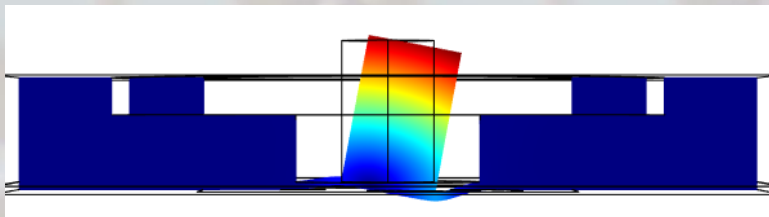
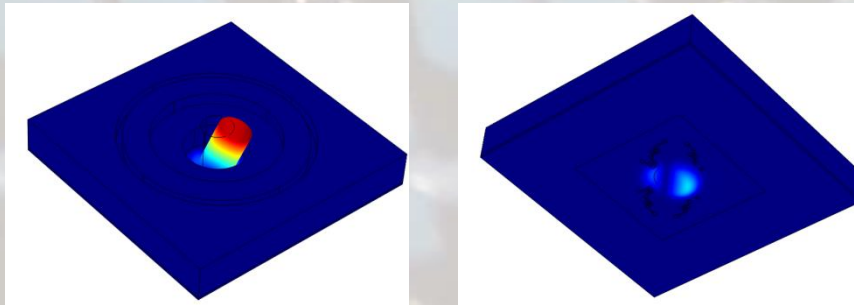
Specific requirements:

- Reduced size (down to $1 \times 1 \text{mm}^2$) to enable integration
- Sensitivity: 1-20N for gripping force, 10-1000mN for tactile sensing
- Robustness (vs. sensitivity)
- Biocompatible coating can withstand sterilization

Operation:

- Deforming c-Si membrane
- 4 embedded piezoresistors
- 4 Voltage dividers or Wheatstone-bridges
- Calculation of vectorial components:

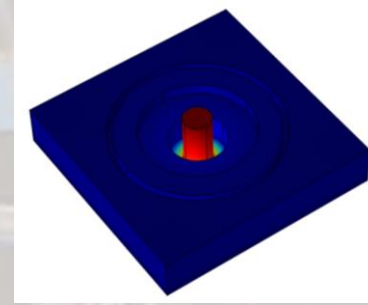
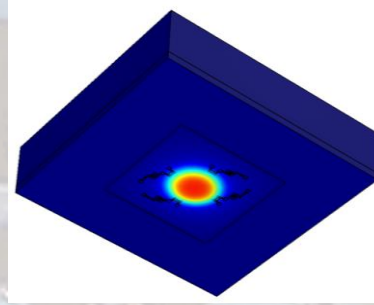
$$F_x = \frac{1}{V_0 \alpha_{ls} \pi_{44}} (\Delta V_{right} - \Delta V_{left}),$$
$$F_y = \frac{1}{V_0 \alpha_{ls} \pi_{44}} (\Delta V_{top} - \Delta V_{bottom}),$$
$$F_z = \frac{1}{V_0 \alpha_{ls} \pi_{44}} \frac{(\Delta V_{left} + \Delta V_{right} + \Delta V_{top} + \Delta V_{bottom})}{2}$$



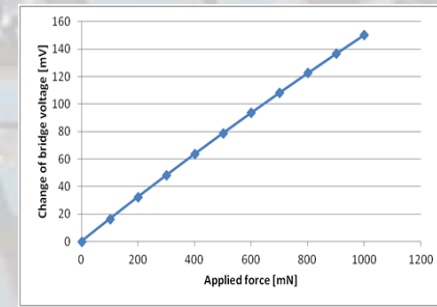
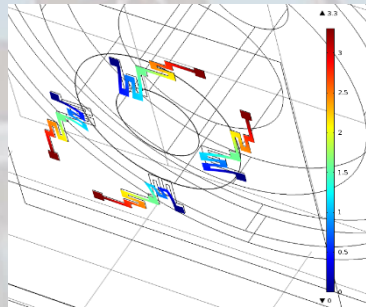
Piezoresistive 3D force sensors - Integration in a laparoscopic tool

Previous work

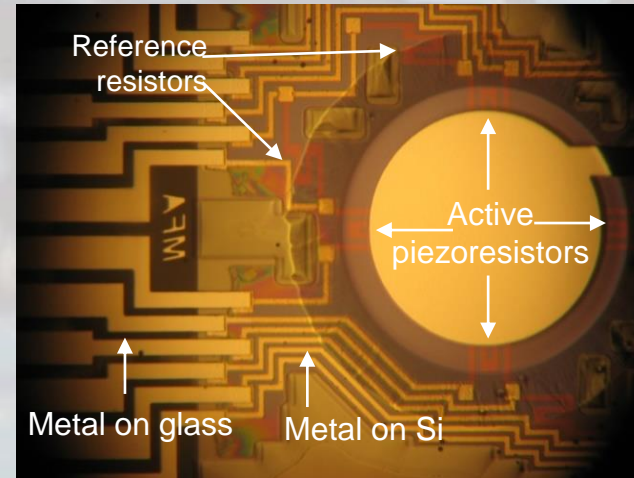
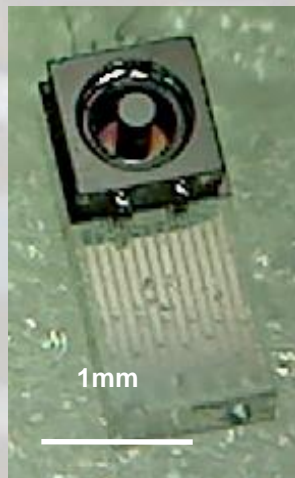
- Design



- Simulation



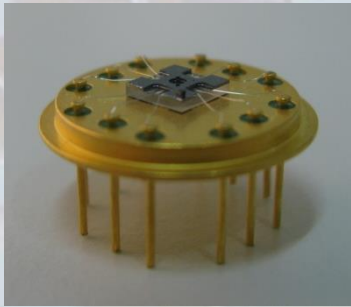
- Fabrication



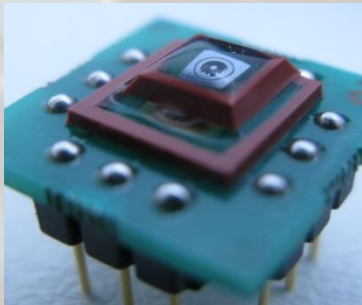
Piezoresistive 3D force sensors - Integration in a laparoscopic tool

Current work

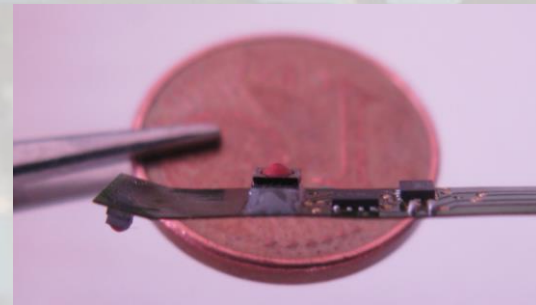
- Bare sensor for testing
- Test device of circuit functionality



- Covered sensor for testing



- Final PCB



Piezoresistive 3D force sensors - Integration in a laparoscopic tool

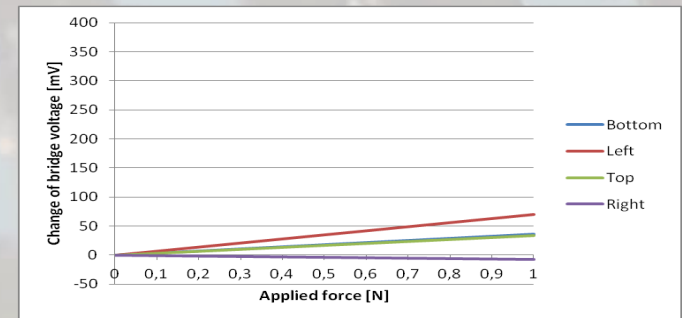
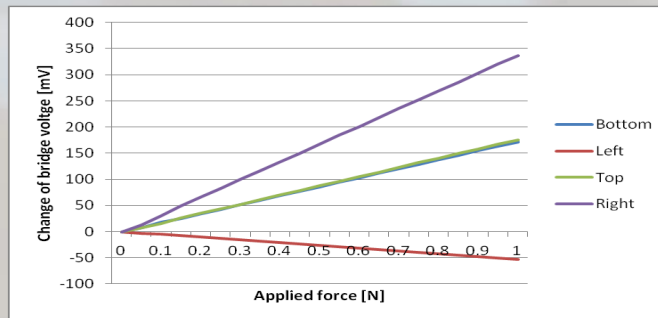
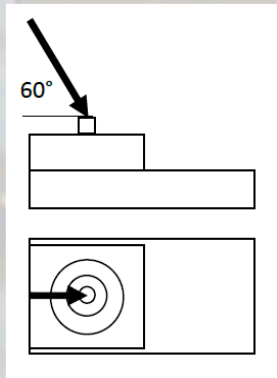
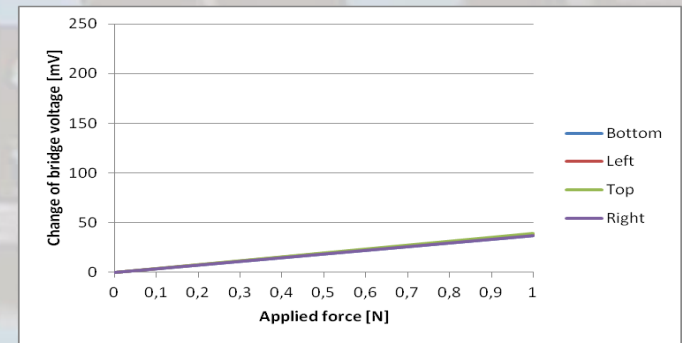
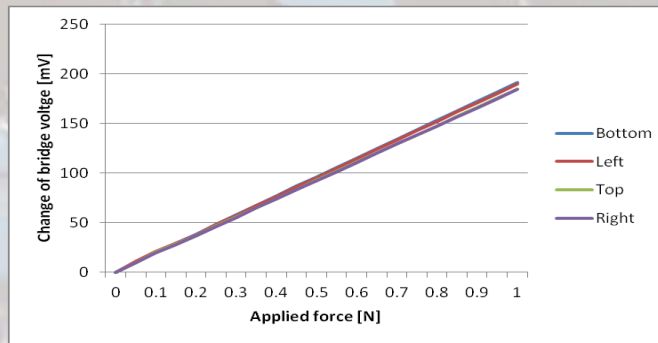
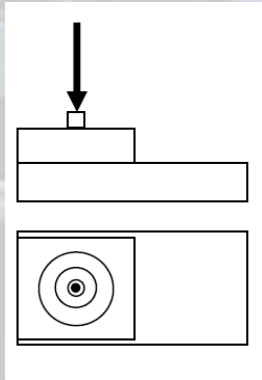
Current work

- Measurements

Effect of membrane thickness

20 μm

50 μm



Piezoresistive 3D force sensors - Integration in a laparoscopic tool

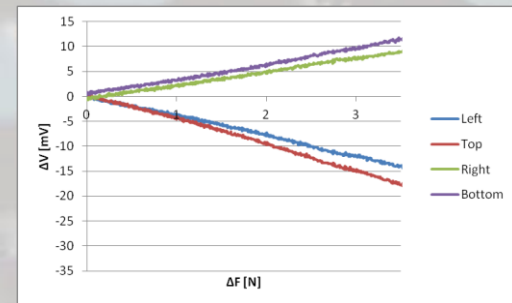
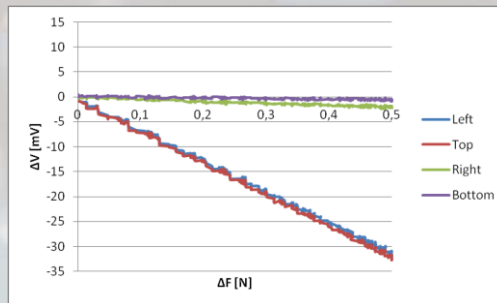
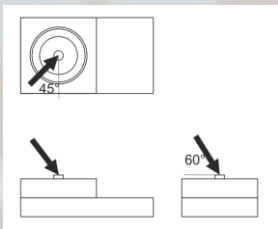
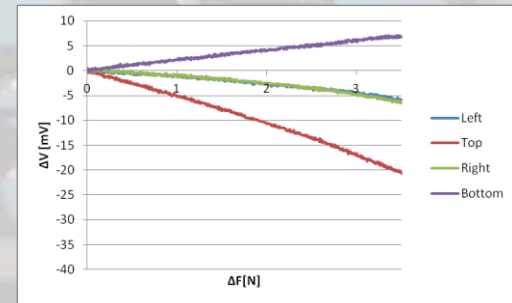
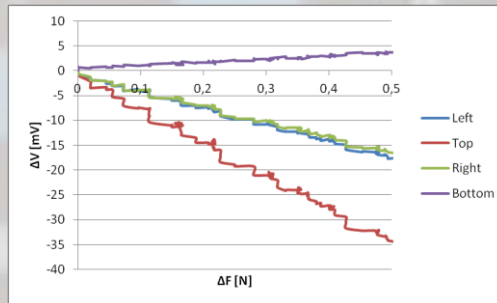
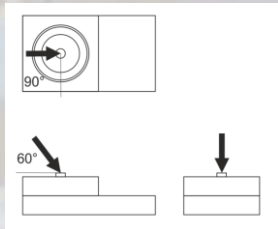
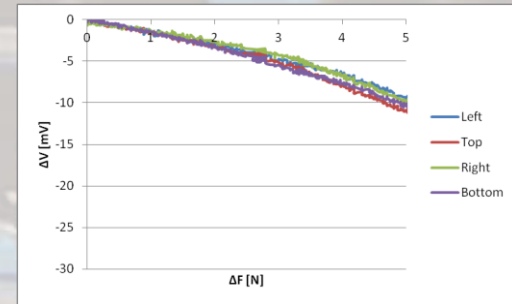
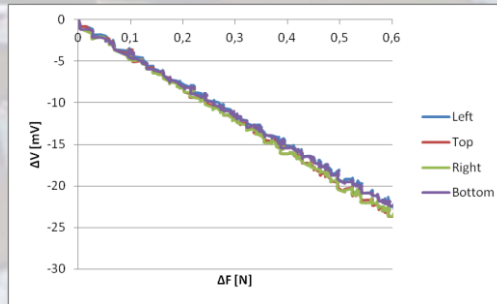
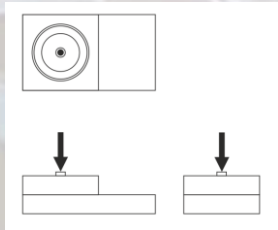
Current work

- Measurements

Effect of elastic coating

Bare sensor

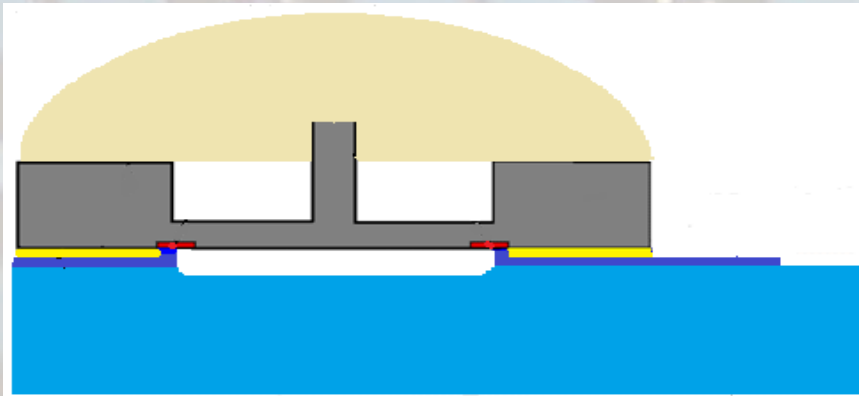
Covered sensor



Piezoresistive 3D force sensors - Integration in a laparoscopic tool

Future work

- Integration of the final PCB in a 3D printed tweezers
- Covering of the tool
- Further measurements



Piezo-resistive 3D force sensors - Integration in a laparoscopic tool

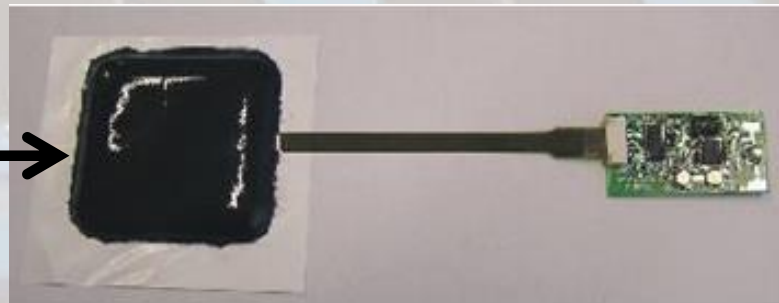
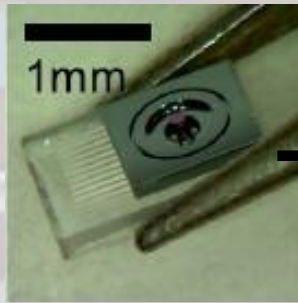
Publications in this topic

- János Radó, Csaba Dücső, Gábor Battistig, Gábor Szebényi, Zbigniew Nawrat, Kamil Rohr, Péter Fürjes: **3D force sensors for laparoscopic surgery tool**, DTIP 2016, oral presentation in English (**my own presentation**)
- Kamil Rohr, Lukasz Mucha, Péter Fürjes, János Radó, Csaba Dücső, Péter Földesy, Gábor Szebényi, Zbigniew Nawrat: **Robin Heart Force Feedback/Control**, MEDICAL ROBOTS 2015, oral presentation in English
- Radó János, Dücső Csaba, Battistig Gábor, Fürjes Péter: **3D mikro-erőmérő sebészrobot alkalmazáshoz**, ORSZÁGOS ANYAGTUDOMÁNYI KONFERENCIA 2015, poszter szekció, magyar nyelvű Covering of the tool (**my own presentation**)

Piezoresistive 3D force sensors - Integration in a vehicle tyre

Current work

- Implantation of 3D force sensor in a special rubber



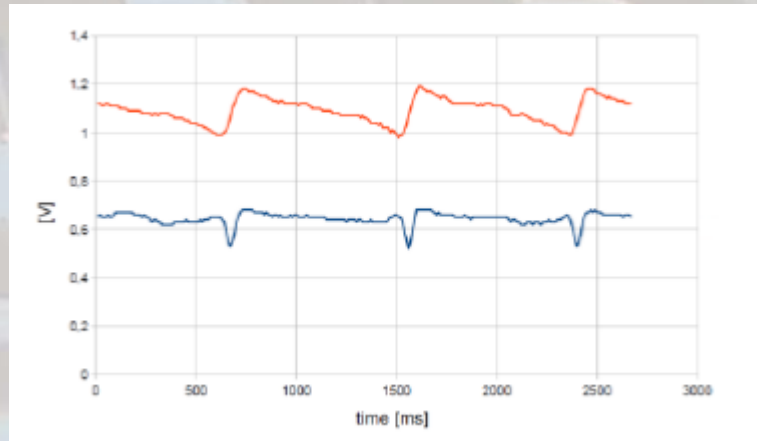
- Integration of test tool in a vehicle tyre



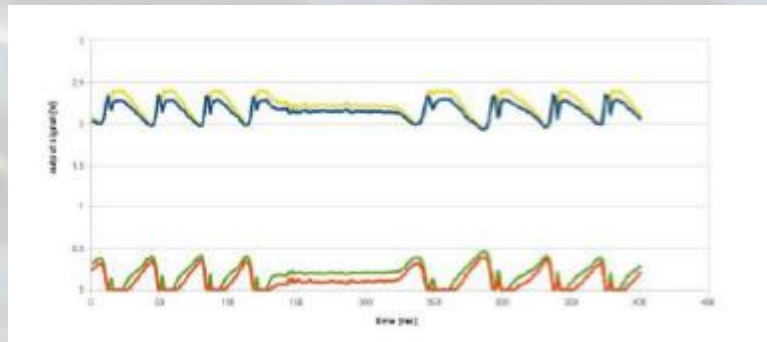
Piezoresistive 3D force sensors - Integration in a vehicle tyre

Current work

- Measurements – normal road conditions



- Measurements – the wheel is blocked



Piezoresistive 3D force sensors - Integration in a vehicle tyre

Future work

- Building a special test station
- More tests in real circumstances

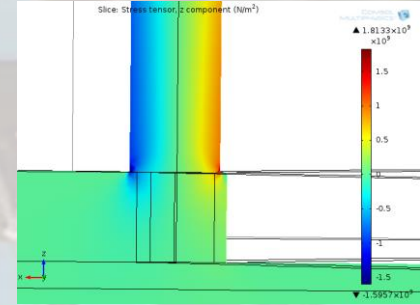
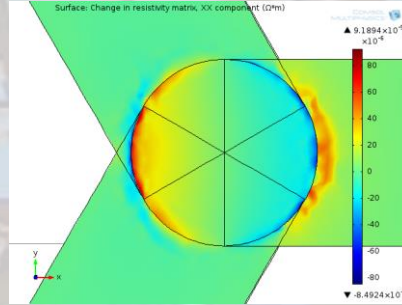
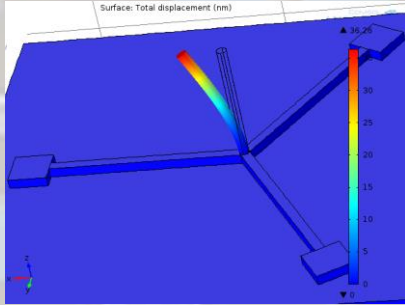
Publications in this topic

- J. Radó, G. Battistig, S. Kuliniy, R. Végvári, I. Bársony: **Monitoring the tyre deformation on a vehicle on the run**, EUROSENSORS 2016, oral presentation in English (**my own presentation**)

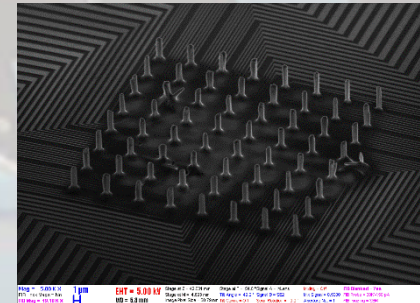
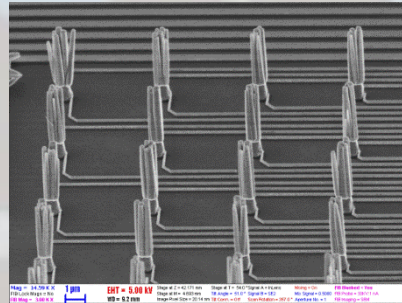
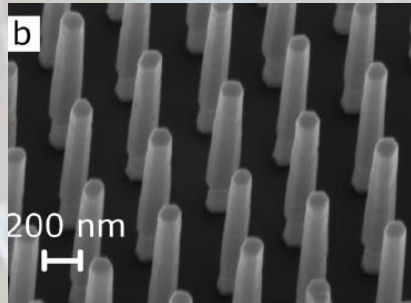
Piezoelectric ZnO nano-rods

Current work

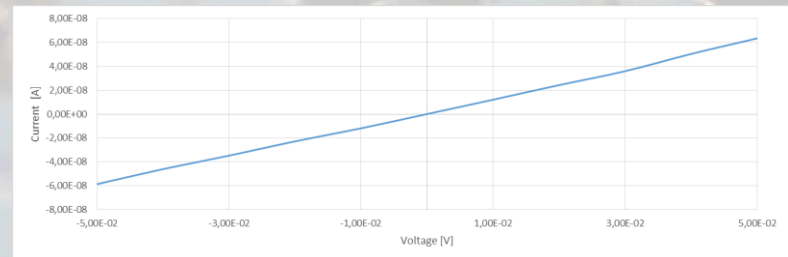
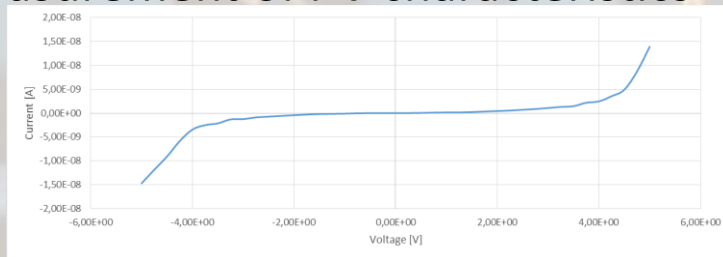
- Simulation



- Growing of the rods (hydrothermal growing: Zinc-nitrate hexahydrate and hexamethylen tetramin)



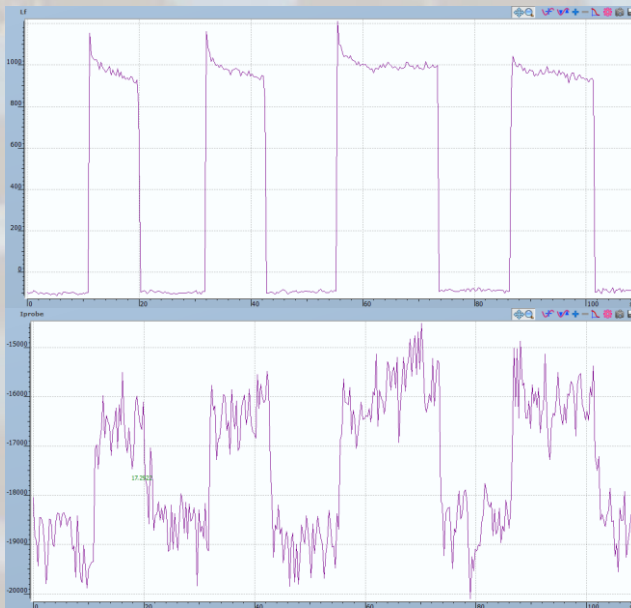
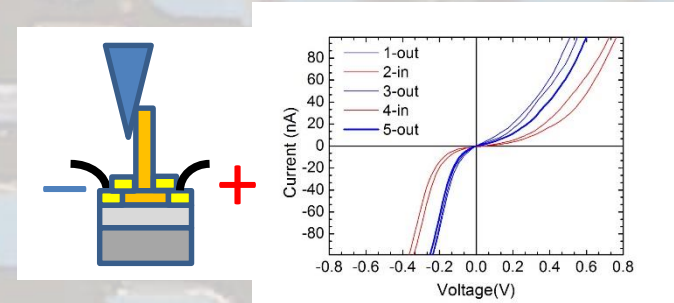
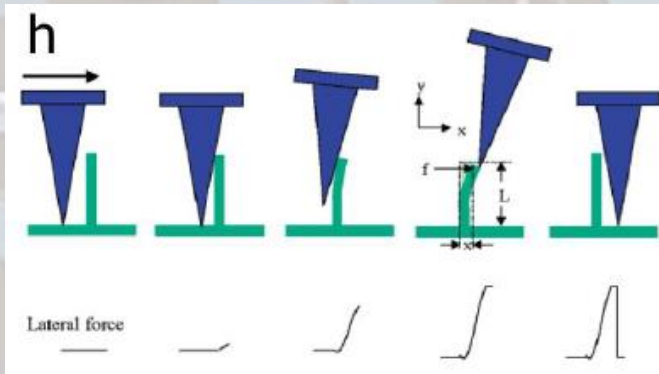
- Measurement of I-V characteristics



Piezoelectric ZnO nano-rods

Current work

- Bending and measurement in Atomic Force Microscope



Piezoelectric ZnO nano-rods

Future work

- Experience of phenomenon in details
- Separation of the piezoelectric effect from the piezoresistive effect
- Measurement of the entire array in the same time

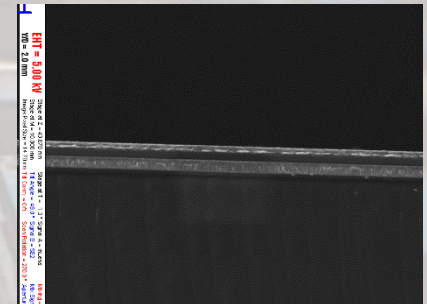
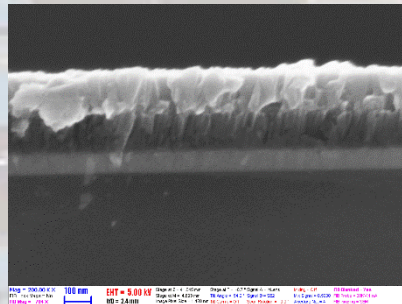
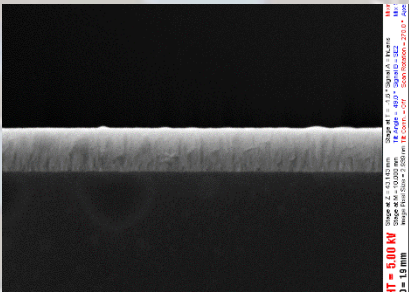
Publications in this topic

- János Volk, István E. Lukács, Nguyen Quoc Khánh, János Radó, Róbert Erdélyi: **Bottom contacted piezoelectric nanowire arrays**, NGPT 2016, oral presentation in English
- J. Volk, J. Radó, I. E. Lukács, N. Q. Khánh, R. Erdélyi, G. Battistig, C. Sturm, M. Grundmann, A. Graillet, C. Loubat: **Integrated piezoelectric nanowire arrays for high resolution tactile mapping**, EUROSENSORS 2016, oral presentation in English (**my own presentation**)

Piezoelectric AlN thin film

Current work

- Test deposition with different parameters
- Qualification of complete thin films



There is no publications in this topic.

Further information

Completed courses

- Solid state chemistry

Teaching activity

- I gave practice lessons for electric engineer students.

***Thank you for your
attention!***